

1 IN THE CLAIMS:

2 1. (Currently Amended) A vehicle frame structure for a motorcycle, which  
3 comprises;

4 a head block including a head tube[[,]];

5 a main frame welded to the head block and forked leftwards and rightwards from the  
6 head block including a pair of left and right inner frame halves positioned inside the vehicle  
7 frame structure and a pair of left and right outer frame halves positioned outside the vehicle  
8 frame structure; to form a pair of left and right main frame half portions extending rearwardly  
9 thereof, and swing arm brackets extending downwardly from rear ends of the main frame half  
10 portions; and

11 swing arm brackets extending downwardly from rear ends of the main frame half  
12 portions;

13 wherein the inner and outer frame halves of the main frame are respectively configured to  
14 have generally U-shaped sections, with their openings welded to each other to form the main  
15 frame,

16 wherein ~~an~~ the inner frame portion halves of the main frame ~~positioned inside the~~  
17 ~~vehicle frame structure~~ and the swing arm brackets in their entirety or respective inner portions  
18 of the swing arm brackets are ~~integrally formed by an inner member prepared from a metal~~  
19 ~~easting~~ made of a unitary cast metal,

20 wherein at least [[an]] the outer frame halves portion of the main frame is made of  
21 ~~formed by an outer member prepared from a sheet metal, and~~

22                    wherein a guide passage for introduction of air to an air cleaner of an engine is  
23   formed inside the main frame.

1                2.        (Cancelled)

1                3.        (Currently Amended) The vehicle frame structure for the motorcycle as claimed  
2   in Claim [[2]]1, wherein the air cleaner is positioned within a space delimited between the pair of  
3   the left and right [[main]]inner frame ~~half portions~~ halves of the main frame.

1                4.        (Cancelled)

1                5.        (Currently Amended) The vehicle frame structure for the motorcycle as claimed  
2   in Claim [[2]]1, wherein a flashing plate for deflecting the flow of the air to separate water  
3   contained in the air is disposed within the guide passage.

1                6.        (Currently Amended) The vehicle frame structure for the motorcycle as claimed  
2   in Claim [[2]]1, wherein the head block is formed with an intake passage through which the air is  
3   sucked and supplied to the guide passage.

1                7.        (Original) The vehicle frame structure for the motorcycle as claimed in Claim 6,  
2   wherein the head block is a metal casting including an air intake duct that defines the intake  
3   passage and the head tube, and is welded to the main frame.

1                8.        (Currently Amended) The vehicle frame structure for the motorcycle as claimed  
2   in Claim 1, wherein the ~~inner member is~~ pair of left and right inner frame halves are integrally  
3   cast with a cross member for connecting the pair of the left and right ~~main frame half portions~~  
4   inner frame halves with each other.

1           9.     (Currently Amended) The vehicle frame structure for the motorcycle as claimed  
2     in Claim 1, wherein the ~~inner member is~~ inner frame halves are integrally cast with damping ribs.

3           10-12. (Cancelled)